

Addition

$23 + 42 + 32 = \boxed{}$

$21 + 52 + 11 = \boxed{}$

$64 + 12 + 13 = \boxed{}$

$31 + 21 + 12 = \boxed{}$

$23 + 23 + 23 = \boxed{}$

$11 + 22 + 33 = \boxed{}$

$15 + 12 + 11 = \boxed{}$

$35 + 13 + 41 = \boxed{}$

$47 + 10 + 21 = \boxed{}$

$20 + 13 + 32 = \boxed{}$

$12 + 13 + 30 = \boxed{}$

$42 + 11 + 21 = \boxed{}$