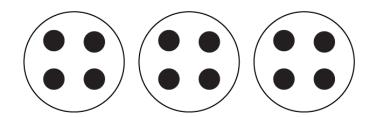
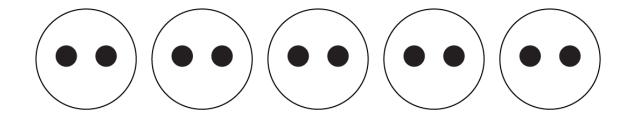
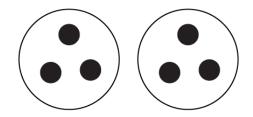
Multiplication as Repeated Addition



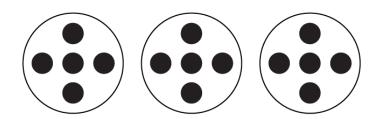
$$3x4=$$



$$5 \times 2 =$$



$$2 \times 3 =$$



3x5=