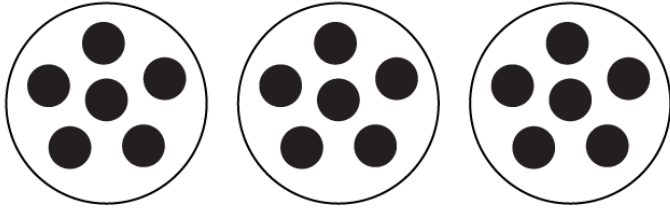
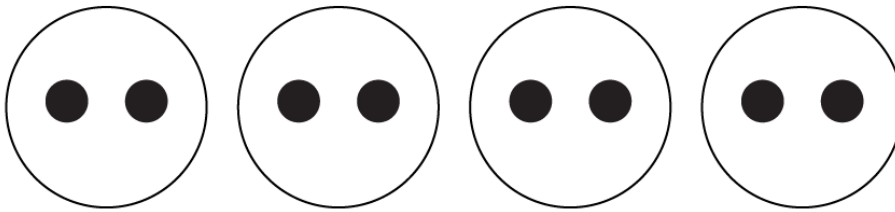


Multiplication as Repeated Addition



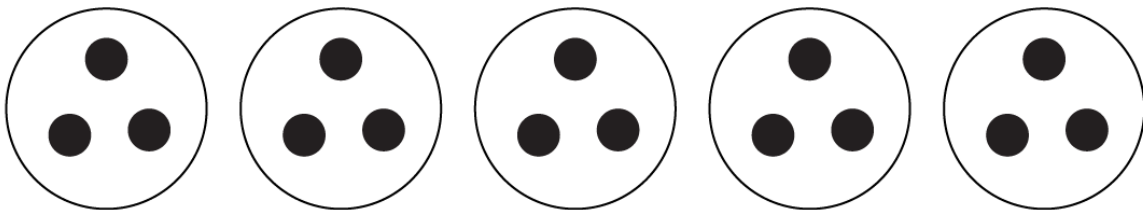
$$6+6+6=$$

$$3 \times 6 =$$



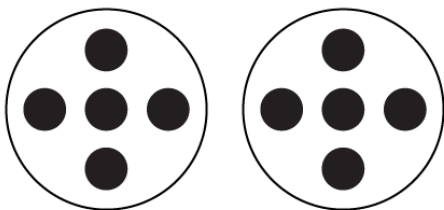
$$2+2+2+2=$$

$$4 \times 2 =$$



$$3+3+3+3+3=$$

$$5 \times 3 =$$



$$5+5=$$

$$2 \times 5 =$$