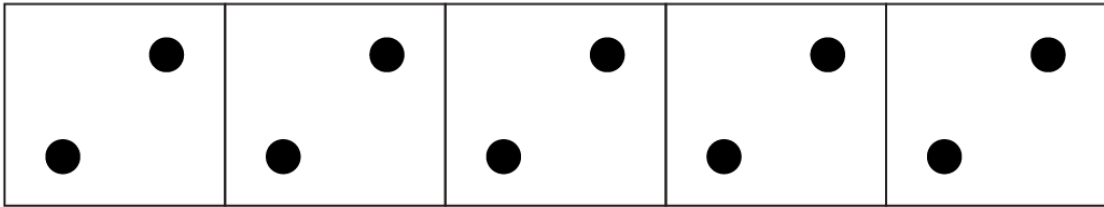
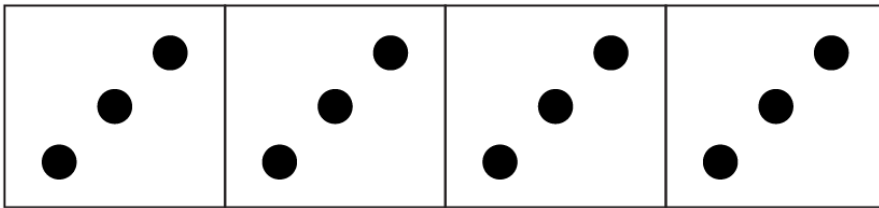


Multiplication as Repeated Addition



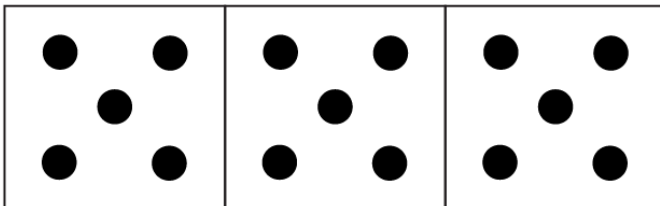
$$2+2+2+2+2=$$

$$5 \times 2 =$$



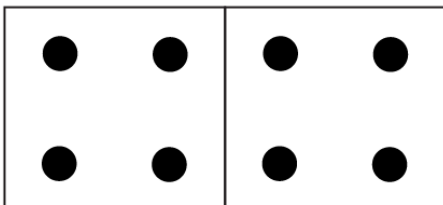
$$3+3+3+3=$$

$$4 \times 3 =$$



$$5+5+5=$$

$$3 \times 5 =$$



$$4+4=$$

$$2 \times 4 =$$